

## LAMPIRAN

### 1. Menentukan Fraksi Volume komposit

$$\text{Massa jenis serat e-glass} = 2,3 \text{ gr/cm}^3$$

$$\text{Massa jenis epoksi} = 1,1 \text{ gr/cm}^3$$

Perbandingan fraksi volume serat dan matriks 15%:85%.

$$\text{Volume cetakan, } V_c = 65 \text{ cm}^3$$

$$\begin{aligned} \text{Volume matriks, } V_m &= \frac{85\%}{100\%} \times 65 \text{ cm}^3 \\ &= 55 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Massa matriks, } M_m &= V_m \times \rho_m \\ &= 55 \text{ cm}^3 \times 1.1 \text{ gr/cm}^3 \\ &= 60 \text{ gr} \end{aligned}$$

$$\begin{aligned} \text{Volume serat, } V_f &= \frac{15\%}{100\%} \times 65 \text{ cm}^3 \\ &= 9 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Massa serat, } M_f &= V_f \times \rho_f \\ &= 9 \text{ cm}^3 \times 2.3 \text{ gr/cm}^3 \\ &= 20 \text{ gr} \end{aligned}$$

### 2. Perhitungan Pengujian Tarik

Variasi temperatur *curing* 110°C

$$\text{Tegangan tarik } (\sigma = \frac{F}{A_0} = \frac{2173 \text{ N}}{2,6 \times 6 \text{ mm}^2} = 139,29 \text{ Mpa})$$

$$\text{Regangan } (\epsilon = \frac{\Delta l}{l_0} = \frac{2,40}{100 \times 100} = 2,40\%)$$

$$\text{Modulus tekan } (\epsilon = \frac{\sigma}{\epsilon} = \frac{139,29 \text{ N/mm}^2}{2,40} = 5,80 \text{ Gpa})$$

### 3. Perhitungan Pengujian Tekan

Variasi temperatur *curing* 110°C

$$\text{pipe stiffness } (P_s = \frac{F}{\Delta y} = \frac{1800 \text{ N}}{10 \text{ mm}^2} = 180 \text{ Mpa})$$

$$\text{pipe deflection } (P_d = \frac{\Delta y}{dx100} = \frac{10}{30 \times 100} = 33\%)$$

○ Modulus tekan ( $\epsilon = \frac{(P_s)}{(P_d)} = \frac{180 \text{ MPa}}{33} = 5,45 \text{ Mpa}$ )