

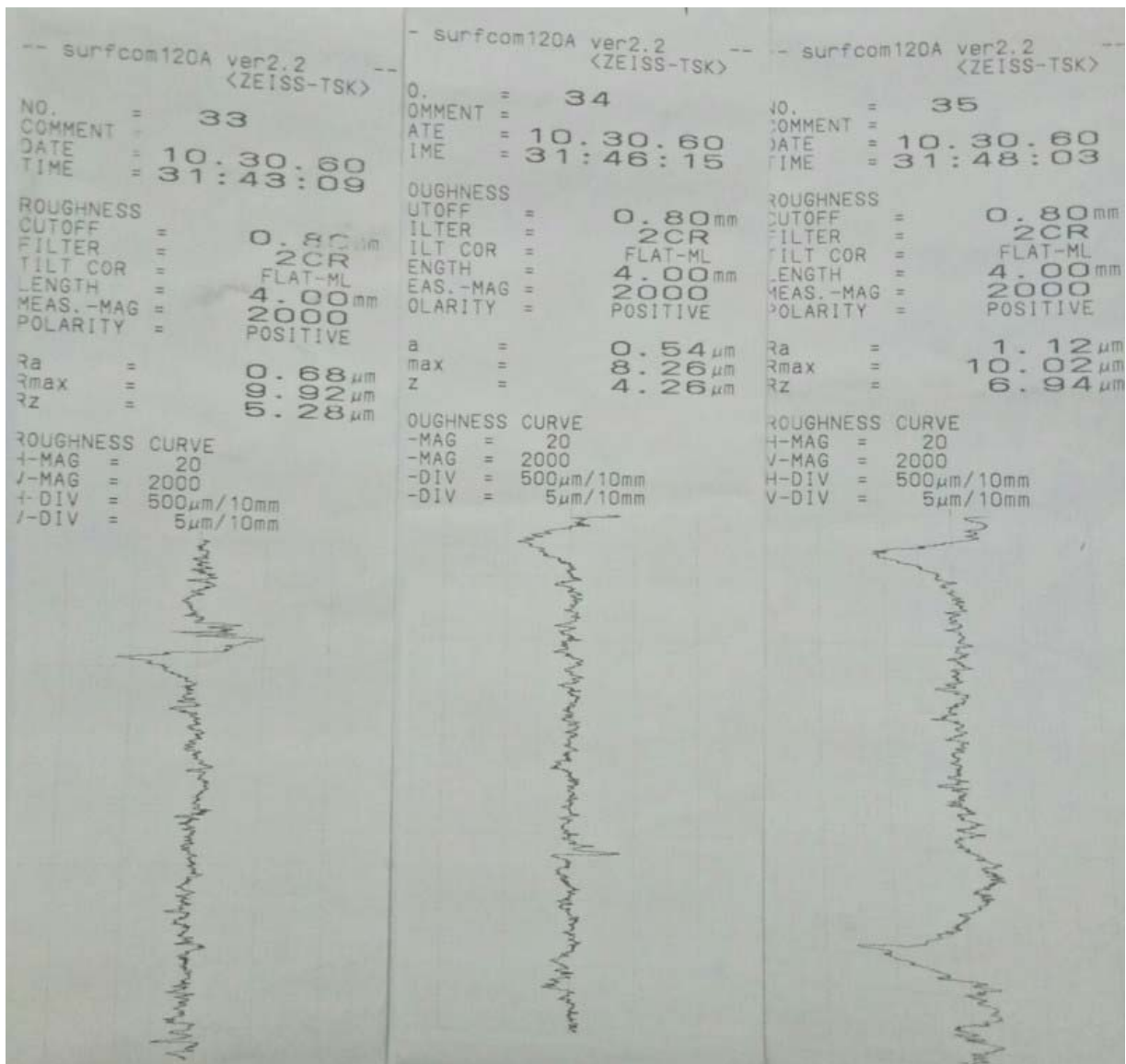
## Lampiran I

### Report of Surface Roughness Tester

#### 20 Volt Anodisasi

#### 22 Volt Anodisasi

#### 24 Volt Anodisasi



## Lampiran II

### Repor of Surface Roughness Tester

#### Raw Material

-- surfcom120A ver2.2 --  
<ZEISS-TSK>

NO. = 1399  
COMMENT =  
DATE = 11.23.60  
TIME = 11:29:51

ROUGHNESS  
CUTOFF = 0.08 mm  
FILTER = 2CR  
TILT CGR = FLAT-ML  
LENGTH = 5.00 mm  
MEAS.-MAG = 2000  
POLARITY = POSITIVE

Ra = 0.44  $\mu\text{m}$   
Rmax = 5.31  $\mu\text{m}$   
Rz = 3.74  $\mu\text{m}$

ROUGHNESS CURVE  
H-MAG = 20  
V-MAG = 2000  
H-DIV = 500  $\mu\text{m}/10\text{mm}$   
V-DIV = 5  $\mu\text{m}/10\text{mm}$



**Lampiran III**

**Report of Surface Roughness Tester**

**20 Volt Sealing**

**22 Volt Sealing**

**24 Volt Sealing**

