

# LAMPIRAN

## Lampiran 1. COA minyak atsiri daun cengkeh



Importer of Essential Oils, Absolutes, and Carrier Oils  
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### Certificate of Analysis

Product Name : MINYAK DAUN CENGKEH I CLOVE LEAF OIL (LIGHT) ONLY  
 Botanical Name : Syzygium aromaticum  
 Product Code : 150009  
 Batch Number : 20180004 - 04 - 17LAB  
 Appearance : Pale yellow liquid  
 Odour : Clove sweet spicy caryophyllene  
 Production Date : April 17<sup>th</sup>, 2018  
 Shelf Life : 24 Months in fully sealed containers

#### Technical Analysis:

Test Item	Specification	Result
Specific Gravity (@20 °C)	1.0350- 1.0460	L0359
Refractive Index (@20 °C)	1.5300- 1.5380	1.5309
Optical Rotation	-2.00-0.00	-2.00
Solubility	Soluble in alcohol and oils. Not soluble in water	Conform to standard
Fatty Oil	Negative	Passed
Mineral Oil	Negative	Passed

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 DOKUMEN INI DIKELUARKAN HANYA UNTUK KEPERLUAN PENGETESAN PRODUK DALAM SKALA LAB  
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**Lampiran 2.** Data Sifat Fisis Gel Minyak Atsiri

## 1. ORGANOLEPTIS

<b>FORMULA</b>	<b>UJI</b>				
	<b>Bau</b>	<b>Warna</b>	<b>Homogenitas</b>	<b>Bentuk</b>	<b>Konsistensi</b>
<b>FORMULA F1</b>					
1	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
2	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
3	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
<b>FORMULA F2</b>					
1	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
2	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
3	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
<b>FORMULA F3</b>					
1	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
2	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
3	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
<b>FORMULA F4</b>					
1	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
2	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental
3	Khas daun cengkeh	Putih keruh	Homogen	Gel, semisolid	Kental

## 2. UJI pH

<b>REPLIKASI</b>	<b>pH</b>			
	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
1	6	5	5	6
2	6	5	5	6
3	6	5	5	6
<b>RATA-RATA</b>	<b>6 ± 0</b>	<b>5 ± 0</b>	<b>5 ± 0</b>	<b>6 ± 0</b>

## 3. HOMOGENITAS

<b>REPLIKASI</b>	<b>HOMOGENITAS</b>			
	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
1	HOMOGEN	HOMOGEN	HOMOGEN	HOMOGEN
2	HOMOGEN	HOMOGEN	HOMOGEN	HOMOGEN
3	HOMOGEN	HOMOGEN	HOMOGEN	HOMOGEN
<b>RATA-RATA</b>	<b>HOMOGEN</b>	<b>HOMOGEN</b>	<b>HOMOGEN</b>	<b>HOMOGEN</b>

**4. DAYA SEBAR**

		<b>Beban (cm)</b>		
<b>FORMULA 1</b>		<b>Kaca</b>	<b>5 gram</b>	<b>20 gram</b>
				<b>100 gram</b>
	F1 Replikasi 1	5,6	5,7	5,7
	F1 Replikasi 2	5,5	5,8	5,8
	F1 Replikasi 3	5,7	5,7	5,8
<b>RATA-RATA</b>		<b>5,6 ± 0,07</b>	<b>5,7 ± 0</b>	<b>5,9 ± 0,07</b>
		<b>Beban (cm)</b>		
<b>FORMULA 2</b>		<b>Kaca</b>	<b>5 gram</b>	<b>20 gram</b>
				<b>100 gram</b>
	F2 Replikasi 1	5,5	5,6	5,8
	F2 Replikasi 2	5,6	5,6	5,8
	F2 Replikasi 3	5,6	5,7	5,8
<b>RATA-RATA</b>		<b>5,5 ± 0,07</b>	<b>5,6 ± 0,07</b>	<b>5,8 ± 0</b>
		<b>Beban (cm)</b>		
<b>FORMULA 3</b>		<b>Kaca</b>	<b>5 gram</b>	<b>20 gram</b>
				<b>100 gram</b>
	F3 Replikasi 1	6,0	6,2	6,5
	F3 Replikasi 2	6,2	6,3	6,6
	F3 Replikasi 3	6,2	6,3	6,6
<b>RATA-RATA</b>		<b>6,1 ± 0,14</b>	<b>6,2 ± 0,07</b>	<b>6,5 ± 0,07</b>
		<b>Beban (cm)</b>		
<b>FORMULA 4</b>		<b>Kaca</b>	<b>5 gram</b>	<b>20 gram</b>
				<b>100 gram</b>
	F4 Replikasi 1	6,2	6,3	6,7
	F4 Replikasi 2	6,4	6,3	6,8
	F4 Replikasi 3	6,2	6,5	6,7
<b>RATA-RATA</b>		<b>6,2 ± 0</b>	<b>6,3 ± 0,14</b>	<b>6,7 ± 0</b>
<b>RATA-RATA</b>		<b>6,2 ± 0</b>	<b>6,3 ± 0,14</b>	<b>6,7 ± 0</b>
<b>RATA-RATA</b>		<b>6,2 ± 0</b>	<b>6,3 ± 0,14</b>	<b>6,7 ± 0</b>

**5. DAYA LEKAT**

<b>REPLIKASI</b>	<b>DAYA LEKAT (detik)</b>			
	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
1	7,8	15,8	13,7	34,8
2	7,9	15,7	13,21	34,6
3	7,7	15,8	13,55	34,6
<b>RATA-RATA</b>	<b>7,8 ± 0,1</b>	<b>15,7 ± 0,05</b>	<b>13,48 ± 0,25</b>	<b>34,6 ± 0,11</b>

## 6. VISKOSITAS

<b>REPLIKASI</b>	<b>Viskositas (dPas)</b>			
	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
1	240	410	350	470
2	240	410	350	470
3	240	410	350	470
<b>RATA-RATA</b>	<b>240 ± 0</b>	<b>410 ± 0</b>	<b>350 ± 0</b>	<b>470 ± 0</b>

## 7. DAYA PROTEKSI

<b>REPLIKASI</b>	<b>FORMULA (menit)</b>			
	<b>F1</b>	<b>F2</b>	<b>F3</b>	<b>F4</b>
1	5	5	5	5
2	5	5	5	5
3	5	5	5	5
<b>X</b>	<b>5 ± 0</b>	<b>5 ± 0</b>	<b>5 ± 0</b>	<b>5 ± 0</b>

**Lampiran 3. Perhitungan Gel Tiap Formula Menurut Desain Faktorial**

BAHAN	F1 (gr)	F2 (gr)	F3 (gr)	F4 (gr)
Carbopol	0,25	1,0	0,25	1,0
Propilen Glikol	2,5	2,5	4,5	4,5
Aquadest	Ad 50	Ad 50	Ad 50	Ad 50

Faktor A = Carbopol

Faktor B = Propilen glikol

Keterangan :

F1 : Konsentrasi Carbopol rendah – Propilen glikol rendah

F2 : Konsentrasi Carbopol tinggi – Propilen glikol rendah

F3 : Konsentrasi Carbopol rendah – Propilen glikol tinggi

F4 : Konsentrasi Carbopol tinggi – Propilen glikol tinggi

- F1 Carbopol level rendah dan Propilen glikol level rendah

Carbopol =  $0,5\% \times 50 \text{ gram} = 0,25 \text{ gram}$

Propilen glikol=  $5,0\% \times 50 \text{ gram} = 2,5 \text{ gram}$

- F2 Carbopol level tinggi dan Propilen glikol level rendah

Carbopol =  $2,0\% \times 50 \text{ gram} = 1,0 \text{ gram}$

Propilen glikol=  $5,0\% \times 50 \text{ gram} = 2,5 \text{ gram}$

- F3 Carbopol level rendah dan Propilen glikol level tinggi

Carbopol =  $0,5\% \times 50 \text{ gram} = 0,25 \text{ gram}$

Propilen glikol=  $9,0\% \times 50 \text{ gram} = 4,5 \text{ gram}$

- F4 Carbopol level tinggi dan Propilen glikol level tinggi

Carbopol =  $2,0\% \times 50 \text{ gram} = 1,0 \text{ gram}$

Propilen glikol=  $9,0\% \times 50 \text{ gram} = 4,5 \text{ gram}$

**Lampiran 4.** Notasi Desain Faktorial dan Persamaan Umum Desain Faktorial

No	FORMULA	FAKTOR A	FAKTOR B	INTERAKSI
1	(1) F1	-	-	+
2	(a) F2	+	-	-
3	(b) F3	-	+	-
4	(ab) F4	+	+	+

Keterangan :

Level Tinggi = +

Level Rendah = -

Faktor A = Carbopol

Faktor B = Propilen glikol

Persamaan umum menggunakan faktorial desain

$$Y = b_0 + X_1b_1 + X_2b_2 + X_1b_2b_{12}$$

Keterangan :

$Y$  = Respon hasil atau sifat yang diamati

$X_1$  = Level Carbopol

$X_2$  = Level Propilen glikol

$b_1, b_2, b_{12}$  = Koefisien yang dihitung dari hasil percobaan

$b_0$  = Respon semua percobaan

### Lampiran 5. Perhitungan Persamaan

#### 1. UJI DAYA SEBAR

NO	FORMULA	FAKTOR A	FAKTOR B	INTERAKSI	RESPON
1	(1) F1	-	-	+	5,9
2	(a) F2	+	-	-	6,1
3	(b) F3	-	+	-	6,7
4	(ab) F4	+	+	+	7,0

Efek Faktor A

$$\begin{aligned}
 &= \frac{[(a-(1) + (ab-b)]}{2} \\
 &= \frac{[(6,1-5,9) + (7,0-6,7)]}{2} \\
 &= \frac{0,5}{2} \\
 &= \boxed{0,2}
 \end{aligned}$$

Efek Faktor B

$$\begin{aligned}
 &= \frac{[(b-(1) + (ab-a)]}{2} \\
 &= \frac{[(6,7-5,9) + (7,0-6,1)]}{2} \\
 &= \frac{1,7}{2} \\
 &= \boxed{0,85}
 \end{aligned}$$

Efek Interaksi

$$\begin{aligned}
 &= \frac{[(ab-b) - (a-1)]}{2} \\
 &= \frac{[(7,0-6,7) - (6,1-5,9)]}{2} \\
 &= \frac{0,1}{2} \\
 &= \boxed{0,05}
 \end{aligned}$$

Persamaan umum menggunakan faktorial desain

$$\boxed{Y = b_0 + X_1b_1 + X_2b_2 + X_1X_2b_{12}}$$

$$(1) F1 \quad 5,9 = b_0 + 0,25b_1 + 2,5b_2 + (0,25)(2,5)b_{12}$$

$$5,9 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}$$

$$(a) F2 \quad 6,1 = b_0 + 1,0b_1 + 2,5b_2 + (1,0)(2,5)b_{12}$$

$$6,1 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}$$

$$(b) F3 \quad 6,7 = b_0 + 0,25b_1 + 4,5b_2 + (0,25)(4,5)b_{12}$$

$$6,7 = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12}$$

$$(ab) F4 \quad 7,0 = b_0 + 1,0b_1 + 4,5b_2 + (1,0)(4,5)b_{12}$$

$$7,0 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}$$

Eliminasi (1) dan (b)

$$(1) \cancel{F1} \quad / \quad 5,9 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}$$

$$(b) \cancel{F3} \quad / \quad 6,7 = b_0 + 0,25b_1 + 2,5b_2 + 1,125b_{12}$$

$$\underline{-0,8 = -2,0b_2 - 0,5b_{12}} \dots \dots \dots \dots \dots \quad (I)$$

Eliminasi (a) dan (ab)

$$(a) \cancel{F2} \quad / \quad 6,1 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}$$

$$(b) \cancel{F4} \quad / \quad 7,0 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}$$

$$\underline{-0,9 = -2,0b_2 - 2,0b_{12}} \dots \dots \dots \dots \dots \quad (II)$$

Eliminasi (I) dan (II)

$$(I) \quad \cancel{0,8 = -2,0b_2 - 0,5b_{12}}$$

$$(II) \quad \cancel{0,9 = -2,0b_2 - 2,0b_{12}}$$

$$0,1 = 1,5b_{12}$$

$$\mathbf{b_{12} = 0,066}$$



## 2. UJI DAYA LEKAT

NO	FORMULA	FAKTOR A	FAKTOR B	INTERAKSI	RESPON
1	(1) F1	-	-	+	7,8
2	(a) F2	+	-	-	15,7
3	(b) F3	-	+	-	13,48
4	(ab) F4	+	+	+	34,6

Efek Faktor A

$$\begin{aligned}
 &= \frac{[(a-1) + (ab-b)]}{2} \\
 &= \frac{[(15,7 - 5,4) + (34,6 - 13,48)]}{2} \\
 &= \frac{31,42}{2} \\
 &= \boxed{15,71}
 \end{aligned}$$

Efek Faktor B

$$\begin{aligned}
 &= \frac{[(b-1) + (ab-a)]}{2} \\
 &= \frac{[(13,48 - 5,4) + (34,6 - 15,7)]}{2} \\
 &= \frac{26,98}{2} \\
 &= \boxed{13,49}
 \end{aligned}$$

Efek Interaksi

$$\begin{aligned}
 &= \frac{[(ab-b) - (a-1)]}{2} \\
 &= \frac{[(34,6 - 13,48) - (15,7 - 7,8)]}{2} \\
 &= \frac{13,22}{2} \\
 &= \boxed{6,61}
 \end{aligned}$$

Persamaan umum menggunakan faktorial desain

$$Y = b_0 + X_1b_1 + X_2b_2 + X_1X_2b_{12}$$

$$(1) F1 \quad 7,8 = b_0 + 0,25b_1 + 2,5b_2 + (0,25)(2,5)b_{12}$$

$$7,8 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}$$

$$(a) F2 \quad 15,7 = b_0 + 1,0b_1 + 2,5b_2 + (1,0)(2,5)b_{12}$$

$$15,7 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}$$

$$(b) F3 \quad 13,48 = b_0 + 0,25b_1 + 4,5b_2 + (0,25)(4,5)b_{12}$$

$$13,48 = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12}$$

$$(ab) F4 \quad 34,6 = b_0 + 1,0b_1 + 4,5b_2 + (1,0)(4,5)b_{12}$$

$$34,6 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}$$

Eliminasi (1) dan (b)

~~$$(1) F1 \quad 7,8 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}$$~~

~~$$(b) F3 \quad 13,48 = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12}$$~~

$$-5,68 = -2,0b_2 - 0,5b_{12} \dots \dots \dots \text{ (I)}$$

Eliminasi (a) dan (ab)

~~$$(a) F2 \quad 15,7 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}$$~~

~~$$(b) F4 \quad 34,6 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}$$~~

$$-18,9 = -2,0b_2 - 2,0b_{12} \dots \dots \dots \text{ (II)}$$

Eliminasi (I) dan (II)

~~$$(I) \quad -5,68 = -2,0b_2 - 0,5b_{12}$$~~

~~$$(II) \quad -18,9 = -2,0b_2 - 2,0b_{12}$$~~

$$13,22 = 1,5b_{12}$$

$$\mathbf{b_{12} = 8,81}$$

$$\begin{aligned}
 (1) F1 & \quad 7,8 = b_0 + 0,25b_1 + 2,5b_2 + (0,25)(2,5)b_{12} \\
 & \quad 7,8 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\
 (a) F2 & \quad 15,7 = b_0 + 1,0b_1 + 2,5b_2 + (1,0)(2,5)b_{12} \\
 & \quad 15,7 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12} \\
 (b) F3 & \quad 13,48 = b_0 + 0,25b_1 + 4,5b_2 + (0,25)(4,5)b_{12} \\
 & \quad 13,48 = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12} \\
 (\text{ab}) F4 & \quad 34,6 = b_0 + 1,0b_1 + 4,5b_2 + (1,0)(4,5)b_{12} \\
 & \quad 34,6 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}
 \end{aligned}$$

Eliminasi (1) dan (b)

$$\begin{aligned}
 (1) F1 \cancel{/} \quad \cancel{7,8} &= b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\
 (b) F3 \cancel{/} \quad \cancel{13,48} = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12} \\
 \hline -5,68 &= -2,0b_2 - 0,5b_{12} \dots \dots \dots \quad (\text{I})
 \end{aligned}$$

Eliminasi (a) dan (ab)

$$\begin{aligned}
 (\text{a}) F2 \cancel{/} \quad \cancel{15,7} &= b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12} \\
 (\text{b}) F4 \cancel{/} \quad \cancel{34,6} = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12} \\
 \hline -18,9 &= -2,0b_2 - 2,0b_{12} \dots \dots \dots \quad (\text{II})
 \end{aligned}$$

Eliminasi (I) dan (II)

$$\begin{aligned}
 (\text{I}) \quad -5,68 &= -2,0b_2 - 0,5b_{12} \\
 (\text{II}) \quad -18,9 &= -2,0b_2 - 2,0b_{12} \\
 \hline 13,22 &= 1,5b_{12}
 \end{aligned}$$

$$\mathbf{b}_{12} = \mathbf{8,81}$$

Subsitusi  $b_{12}$  ke (I)

$$\begin{aligned}
 \text{(II)} \quad -5,68 &= -2,0b_2 - 0,5b_{12} \\
 -5,68 &= -2,0b_2 - 0,5(8,81) \\
 -5,68 &= -2,0b_2 - 4,405 \\
 10,08 &= -2,0b_2 \\
 \mathbf{b}_2 &= \mathbf{5,04}
 \end{aligned}$$

Eliminasi (I) dan (a)

$$\begin{array}{rcl}
 \text{(I)} \cancel{F1} & 7,8 & \cancel{= b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}} \\
 \text{(a)} \cancel{F2} & 15,7 & \cancel{= b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}} \\
 \hline
 & -7,9 & = -0,75b_2 - 1,875b_{12} \dots \dots \dots \text{(III)}
 \end{array}$$

Subsitusi  $b_{12}$  ke (III)

$$\begin{aligned}
 b_{12} &= 8,81 \\
 -7,9 &= -0,75b_1 - 1,875 b_{12} \\
 -7,9 &= -0,75b_1 - 1,875 (8,81) \\
 -7,9 &= -0,75b_1 - 16,51 \\
 \mathbf{b}_1 &= \mathbf{-11,48}
 \end{aligned}$$

Subsitusi  $b_1 b_2 b_{12}$  ke persamaan (I)

$$\begin{aligned}
 \text{(1) F1} \quad 7,8 &= b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\
 7,8 &= b_0 + 0,25(-11,48) + 2,5(5,04) + 0,625(8,81) \\
 7,8 &= b_0 - 2,87 + 12,6 + 5,50 \\
 7,8 &= b_0 15,23 \\
 \mathbf{b}_0 &= \mathbf{1,95}
 \end{aligned}$$

$Y = b_0 + X_1b_1 + X_2b_2 + X_1X_2b_{12}$
$Y = 1,95 - 11,48 X_1 + 5,04 X_2 + 8,81 X_1X_2$

### 3. UJI VISKOSITAS

NO	FORMULA	FAKTOR A	FAKTOR B	INTERAKSI	RESPON
1	(1) F1	-	-	+	230
2	(a) F2	+	-	-	450
3	(b) F3	-	+	-	280
4	(ab) F4	+	+	+	480

Efek Faktor A

$$\begin{aligned}
 &= \frac{[(a-(1) + (ab-b)]}{2} \\
 &= \frac{[(450-250) + (480-280)]}{2} \\
 &= \frac{400}{2} \\
 &= \boxed{200}
 \end{aligned}$$

Efek Faktor B

$$\begin{aligned}
 &= \frac{[(b-(1) + (ab-a)]}{2} \\
 &= \frac{[(280-250) + (480-450)]}{2} \\
 &= \frac{60}{2} \\
 &= \boxed{30}
 \end{aligned}$$

Efek Interaksi

$$\begin{aligned}
 &= \frac{[(ab-b) - (a-1)]}{2} \\
 &= \frac{[(480-280) - (480-250)]}{2} \\
 &= \frac{-30}{2} \\
 &= \boxed{-15}
 \end{aligned}$$

Persamaan umum menggunakan faktorial desain

$$\boxed{Y = b_0 + X_1b_1 + X_2b_2 + X_1X_2b_{12}}$$

- (1) F1       $250 = b_0 + 0,25b_1 + 2,5b_2 + (0,25)(2,5)b_{12}$   
 $250 = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12}$
- (a) F2       $450 = b_0 + 1,0b_1 + 2,5b_2 + (1,0)(2,5)b_{12}$   
 $450 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12}$
- (b) F3       $280 = b_0 + 0,25b_1 + 4,5b_2 + (0,25)(4,5)b_{12}$   
 $280 = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12}$
- (ab) F4       $480 = b_0 + 1,0b_1 + 4,5b_2 + (1,0)(4,5)b_{12}$   
 $480 = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12}$

Eliminasi (1) dan (b)

$$\begin{array}{r} \cancel{(1) F1} / \cancel{250} = b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\ \cancel{(b) F3} / \cancel{280} = b_0 + 0,25b_1 + 4,5b_2 + 1,125b_{12} \\ \hline -30 = -2,0b_2 - 0,5b_{12} \end{array} \quad \text{(I)}$$

Eliminasi (a) dan (ab)

$$\begin{array}{r} \cancel{(a) F2} / \cancel{450} = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12} \\ \cancel{(b) F4} / \cancel{480} = b_0 + 1,0b_1 + 4,5b_2 + 4,5b_{12} \\ \hline -30 = -2,0b_2 - 2,0b_{12} \end{array} \quad \text{(II)}$$

Eliminasi (I) dan (II)

$$(I) \quad \cancel{-30} = -2,0b_2 - 0,5b_{12}$$

$$(II) \quad \cancel{-30} = -2,0b_2 - 2,0b_{12}$$

$$0 = 1,5b_{12}$$

$$b_{12} = 0$$

Subsitusi  $b_{12}$  ke (I)

$$\begin{aligned}
 \text{(II)} \quad -30 &= -2,0b_2 - 0,5b_{12} \\
 -30 &= -2,0b_2 - 0,5(0) \\
 -30 &= -2,0b_2 + 0 \\
 30 &= -2,0b_2 \\
 \mathbf{b}_2 &= \mathbf{15}
 \end{aligned}$$

Eliminasi (I) dan (a)

$$\begin{array}{rcl}
 \text{(I) } \cancel{F1} & 250 \neq b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\
 \text{(a) } \cancel{F2} & 450 = b_0 + 1,0b_1 + 2,5b_2 + 2,5b_{12} \\
 \hline
 & -200 = -0,75b_1 - 1,875b_{12} \dots \dots \dots \text{(III)}
 \end{array}$$

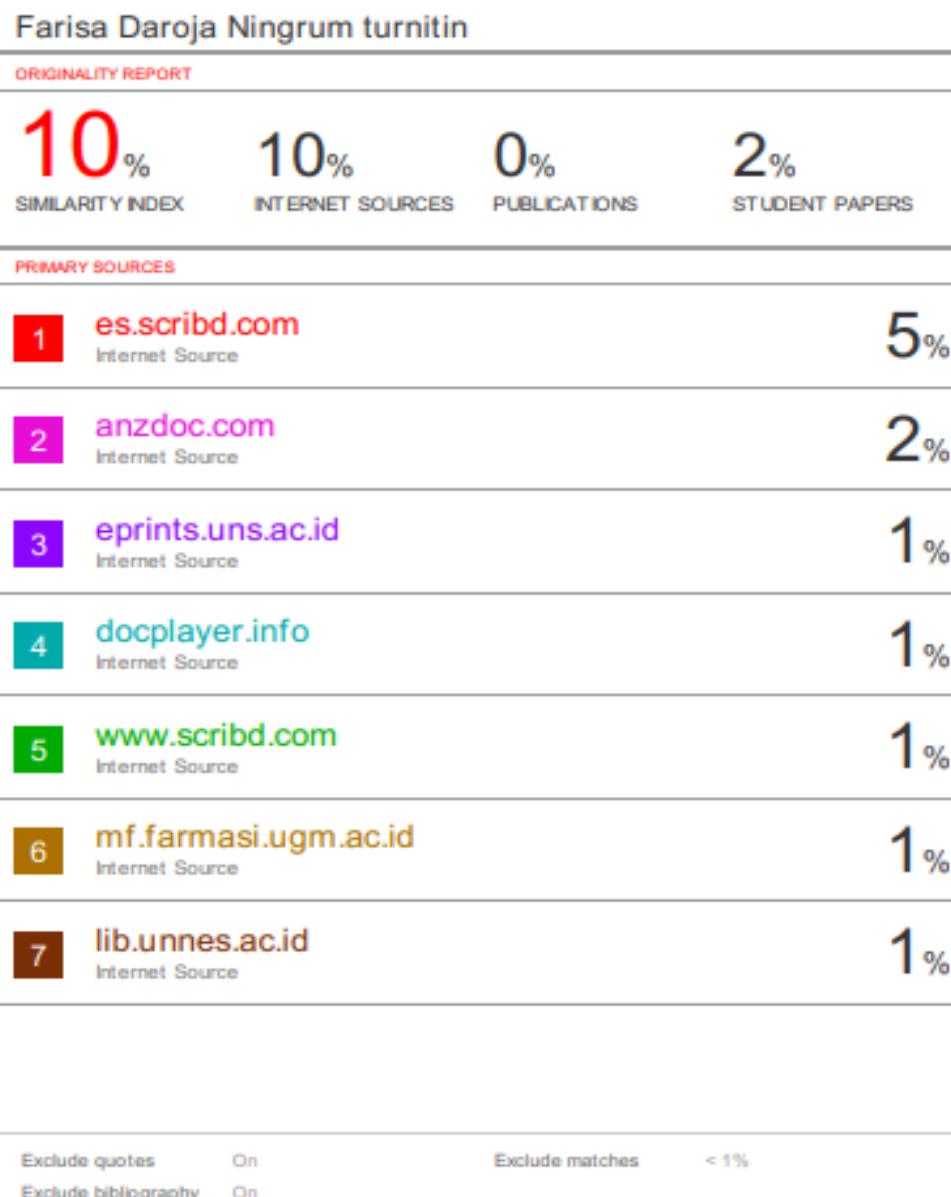
Subsitusi  $b_{12}$  ke (III)

$$\begin{aligned}
 b_{12} &= 15 \\
 -200 &= -0,75b_1 - 1,875 b_{12} \\
 -200 &= -0,75b_1 - 1,875 (15) \\
 -200 &= -0,75b_1 - 28,12 \\
 \mathbf{b}_1 &= \mathbf{229,17}
 \end{aligned}$$

Subsitusi  $b_1 b_2 b_{12}$  ke persamaan (I)

$$\begin{aligned}
 \text{(1) F1} \quad 250 &= b_0 + 0,25b_1 + 2,5b_2 + 0,625b_{12} \\
 250 &= b_0 + 0,25 (229,71) + 2,5 (15) + 0,625 (0) \\
 250 &= b_0 + 54,42 + 37,5 + 0 \\
 250 &= b_0 91,92 \\
 \mathbf{b}_0 &= \mathbf{0,36}
 \end{aligned}$$

$Y = b_0 + X_1b_1 + X_2b_2 + X_1X_2b_{12}$
$Y = 0,30 + 229,71 X_1 + 15 X_2 + 0 X_1X_2$

**Lampiran 6.** Hasil Cek Turnitin

**Lampiran 7.** Dokumentasi Penelitian**Gambar 1.** Minyak Atsiri Daun Cengkeh**Gambar 2.** Instrumen Viscometer Brookfield DV2T**Gambar 3.** Uji daya sebar dengan metode “parallel plate”



**Gambar 4.** Uji daya lekat



Formula 1



Formula 2

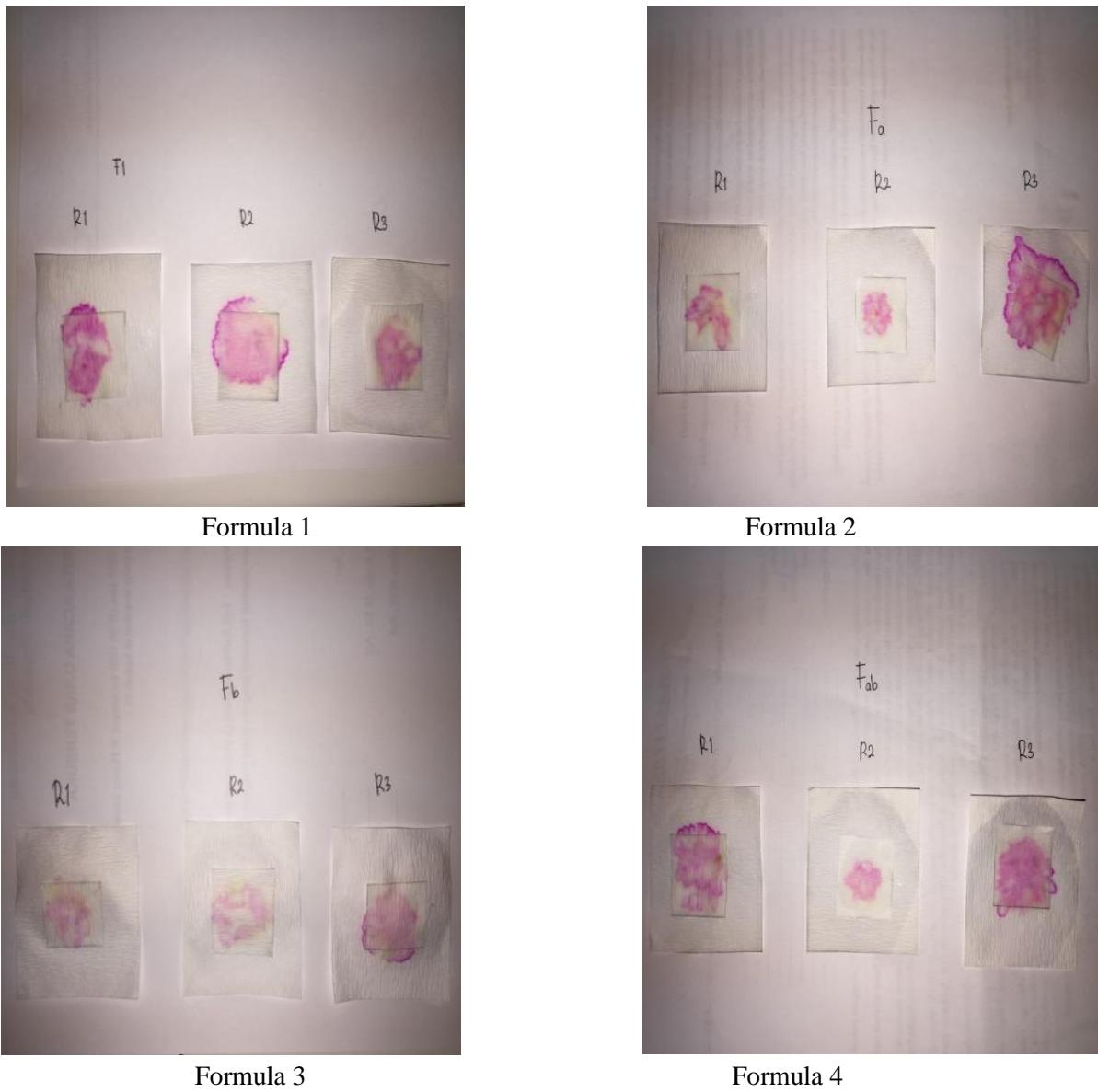


Formula 2

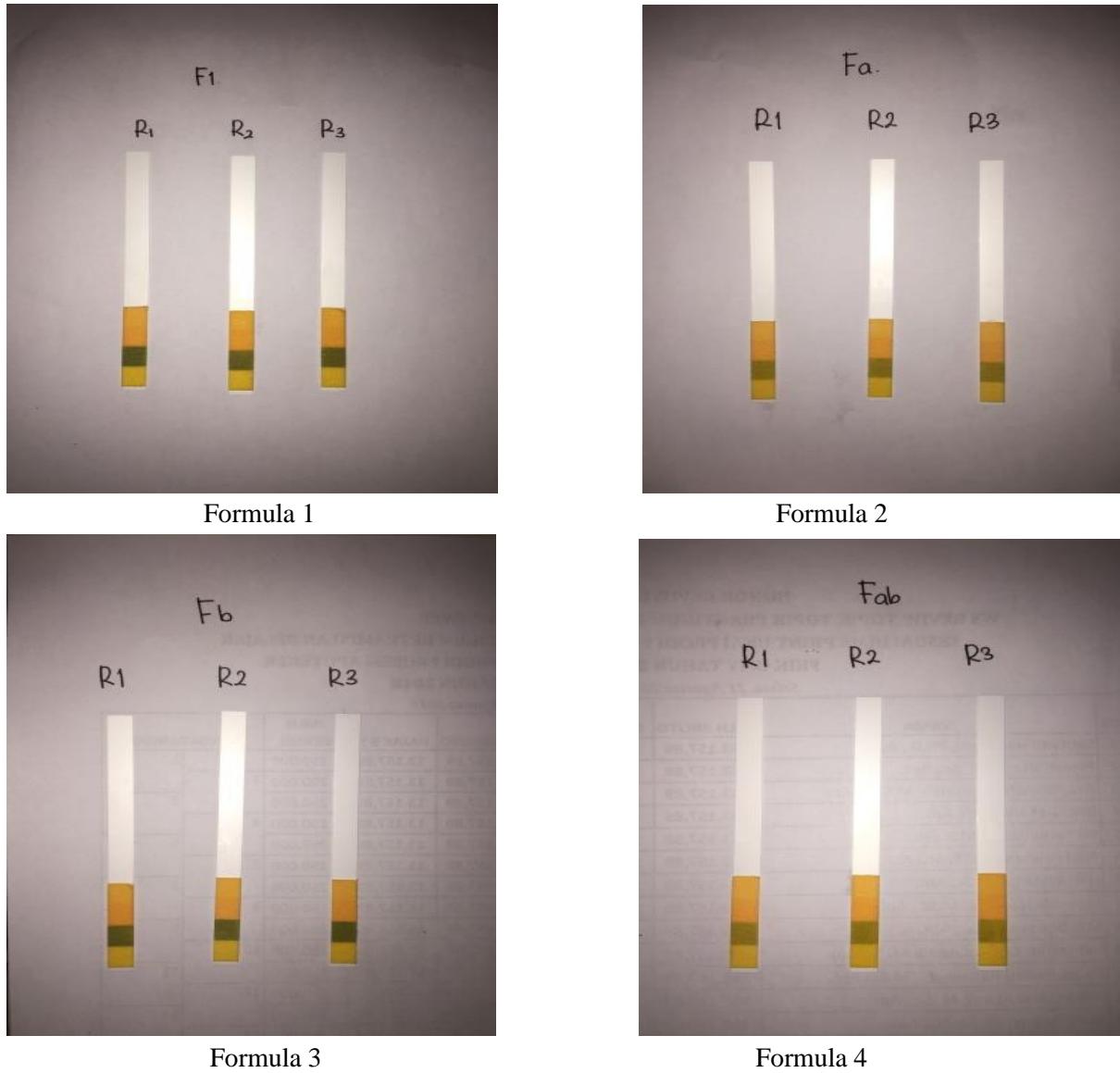


Formula 4

**Gambar 5.** Sediaan gel minyak atsiri daun cengkeh



**Gambar 6.** Uji daya proteksi



**Gambar 7.** Uji pH sediaan gel